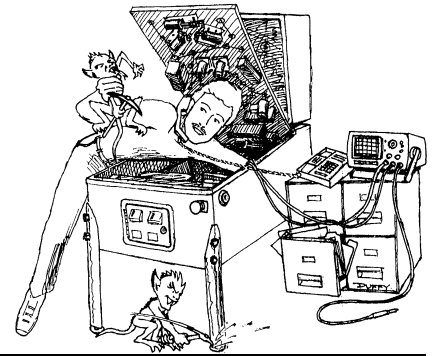




# Nº 135 SERVICE BULLETIN



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**TO:** Parts & Service Managers

**DATE:** May 1, 2002

**SUBJ:** OPTIONAL  Ramp Butyrate Fix Kit (SPI: 502-5012-00)

## Symptom:

Some **playfield shots** (from the flipper) into the *open Bank Door*, up the Center Ramp, tend to "loft" and hit the Center Ramp Entrance Gate Bracket *or* may lodge behind the "Free Parking Sign." If it hits the Gate Bracket, it causes the ball to be returned down the ramp, unable to complete the shot.

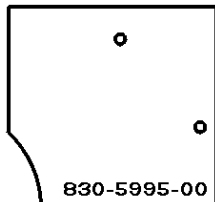
## Explanation:

Locations with a *higher than normal* Line Voltage, may see lofting due to the *increased strength* of the Flippers. If you're experiencing the above symptom, the following **OPTIONAL Kit** may be purchased through your distributor.

## Solution:

Attach the new *Clear Plastic (Butyrate) Piece* over the ramps as shown in the graphic below. This *Clear Plastic Piece* is included in the **OPTIONAL MONOPOLY® RAMP BUTYRATE FIX KIT** (SPI: 502-5012-00), along with this **Service Bulletin 135** (SPI: 756-5012-00), #6 X 1/2" PTH A Screws (Qty. 2) (SPI: 237-5809-00) and *Clear Plastic (Butyrate) Piece* (Qty. 1) (SPI: 830-5995-00).

**Note:** This new piece will be included **in any future orders** of the **Monopoly® Clear Plastic Set** (830-5987-XX).



**Step 1:** Line up the new Clear Plastic (Butyrate) as shown and mark the 2 holes. Using a 3/32" Drill Bit, drill the 2 holes.

**Step 2:** Using the 2 screws, affix plastic.

Please phone or eMail with any questions or comments at the below numbers or address.



• 2020 Janice Ave • Melrose Park, IL 60160 • Tel 708-345-7700 (Option 1) • Toll-Free (USA/Canada) 1-800-542-5377 • Fax 708-345-7889 •

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Instruction Sheet SPI Part Nº: 756-5012-00